

weight kg/sheet

PRODUCT RANGE *Gamma produttiva*

thickness mm	commercial sizes mm								
	1000 x 2000	1000 x 3000	1000 x 4000	1250 x 2500	1250 x 3000	1250 x 4000	1500 x 3000	1500 x 4000	1500 x 6000
0,8	13	19	26	20	24	32	29	38	58
1,0	16	24	32	25	30	40	36	48	72
1,2	19	29	38	30	36	48	43	58	86
1,5	24	36	48	37	45	60	54	72	108
2,0	32	48	64	50	60	80	72	96	144
2,5	40	60	80	63	75	100	90	120	180
3,0	48	72	96	75	90	120	108	144	216
4,0	64	96	128	100	120	160	144	192	288

Standard delivery program - *Programma di fornitura standard*

MANUFACTURING STANDARD <i>Norma di fabbricazione</i>	FINISH <i>Finitura</i>	PRODUCT DESIGNATION <i>Designazione prodotto</i>	GRADE <i>Qualità</i>			
EN 10088-2 ASTM A240, A480	2B Annealed pickled and skinpassed <i>Ricotto, decapato e skinpassato</i>	Stainless steel flat products for general purposes <i>Acciai inossidabili piani per impieghi generali</i>	Austenitic	<i>Austenitici</i>	Ferritic	<i>Ferritici</i>
			EN	AISI	EN	AISI
			1.4301	304	1.4016	430
			1.4307	304L	1.4512	409Li
			1.4541	321	1.4510	439L
			1.4404	316L	1.4509	441
			1.4571	316Ti	1.4526	436
EN 10088-4 (CE marking)	2B Annealed pickled and skinpassed <i>Ricotto, decapato e skinpassato</i>	Stainless steel flat products for construction purposes <i>Acciai inossidabili piani per impieghi strutturali</i>	Austenitic	<i>Austenitici</i>	Ferritic	<i>Ferritici</i>
			EN	AISI	EN	AISI
			1.4301	304	1.4016	430
			1.4307	304L	1.4512	409Li
			1.4541	321	1.4510	439L
			1.4404	316L	1.4509	441
			1.4571	316Ti	1.4526	436
EN 10028-7 ASTM A240, A480 (AD 2000 W2/W10) (PED 2014/68/EU)	2B Annealed pickled and skinpassed <i>Ricotto, decapato e skinpassato</i>	Stainless steel flat products for pressure purposes <i>Acciai inossidabili piani per recipienti a pressione</i>	Austenitic	<i>Austenitici</i>		
			EN	AISI		
			1.4301	304		
			1.4307	304L		
			1.4541	321		
			1.4404	316L		
			1.4571	316Ti		

Supply conditions - *Condizioni di fornitura*

- Dimensional tolerances according to EN ISO 9445-2 (and other equivalent international norms)
Tolleranze dimensionali secondo norma EN ISO 9445-2 (e altre norme internazionali equivalenti)
- Special tolerances upon request *Tolleranze speciali su richiesta*
- Marking on the B-Side *Marcatura su lato inferiore*
- Control documents 2.2, 3.1, 3.2 according to EN 10204 *Documenti di controllo 2.2, 3.1, 3.2 secondo norma EN 10204*
- 220/240/320/400 grit polishing, scotch brite brushing, duplo and protective film suitable for fiber laser cutting
Satinatura 220/240/320/400 grit, finitura scotch brite, duplo e pellicola protettiva adatta al taglio laser a fibra
- With or without paper interleave *Con o senza carta interposta*

2 cut to length line

150,000 t/y
total manufacturing
capacity hot rolled
and cold rolled sheets

NEW GRADE
FOR EN 1.4571
AISI 316Ti
2B FINISH

thickness 1.5 - 3 mm
width 1,250x2,500 -
1,500X6,000 mm